

N10 G17 G20 G40 G49 G64 G80 G90 G94

N100 G00 X 0 Z 0 ( G02 ARC ABSOLUTE)

N110 G01 X2 F20

N120 G01 Z-1.0

N130 G02 X4.0 Z-2.0 R -1

N140 G01 Z-3.0

N150 G4 P2

N50 G18 G20 G40 G49 G64 G80 G90 G94

N500 G00 X 0 Z 0 ( G02 INWARD 90 DEG ARC ABSOLUTE)

N510 G01 X2 F20

N520 G01 Z-1.0

N530 G02 X4.0 Z-2.0 R 1

N540 G01 Z-3.0

N550 G4 P2

N30 G18 G20 G40 G49 G64 G80 G90 G94

N300 G00 X 0 Z 0 ( G03 90 DEG ARC ABSOLUTE)

N310 G01 X2 F20

N320 G01 Z-1.0

N330 G03 X4.0 Z-2.0 R 1

N340 G01 Z-3.0

N350 G4 P2

N70 G18 G20 G40 G49 G64 G80 G90 G94

N700 G00 X 0 Z 0 ( G03 90 DEG ARC ABSOLUTE)

N710 G01 X2 F20

N720 G01 Z-1.0

N730 G03 X4.0 Z-2.0 R -1

N740 G01 Z-3.0

N750 G4 P2